



VACGEN

Assembly Guide VIG Grids AS0010

VGS03-02T10



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DISCLAIMER

This Assembly Guide should be used in conjunction with the owner's manual where available, and is intended as a guide only as there may be variations between versions and therefore must be used at the Owner's Risk. For more detailed assistance, please contact our Support desk +44 (0) 1323 379 335 or support@vacgen.com.

HEALTH AND SAFETY

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Revision	Date	Comment	Initials
1			
2			
3			

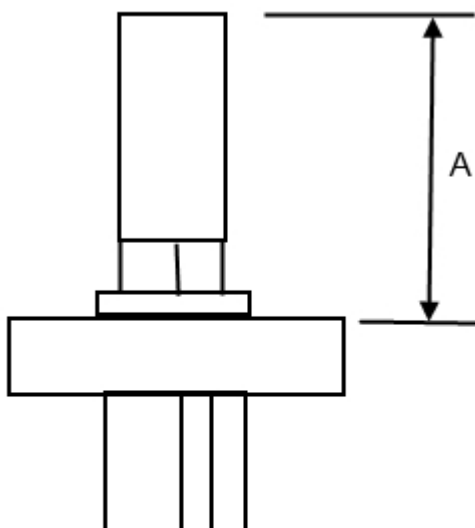
Unit A, Swallow Business Park
Diamond Drive, Lower Dicker
Hailsham, East Sussex
BN27 4EL, UK



Assembly Information for VIG Grids

A spot welder will be required to complete task

1. Carefully break off the old grid and file any weld spots.
2. Check the pins are still spot welded in the connecting tubes, if not, align leg and spot weld.
3. Align grid legs with pins and check height on the leg to be spot welded.
4. Apply at least two spot welds to each leg.
5. Repeat with other two legs, making sure the grid is straight.
6. Fit NEW filament as per the instructions supplied with the filament. (Filament Assembly Guide AS0009 or AS0010)



A Dimension

ZVIG17/18	83mm
ZVIG22/24	72mm