

VACGEN

Assembly Guide RD93 Bellows Assembly Replacement AS0007 VGS03-02T07



Copyright Notice 2002 by VACGEN. All rights reserved. Information contained in this handbook is subject to change without notice and does not represent a commitment on the part of VACGEN. No part of this document may be copied or distributed, transmitted, transcribed, stored in a retrieval system or translated into any human or computer language, in any form or by any means, electronic, mechanical, magnetic, optical, manual or otherwise or disclosed to third parties without the express written permission of VACGEN LTD, Unit A, Swallow Business Park, Diamond Drive, Lower Dicker, Hailsham, East Sussex, BN27 4EL, UK.

Helping you make the next leap forward

www.vacgen.com



This Assembly Guide should be used in conjunction with the owner's manual where available, and is intended as a guide only as there maybe variations between versions and therefore must be used at the Owner's Risk. For more detailed assistance, please contact our Support desk +44 (0) 1323 379 335 or support@vacgen.com.

HEALTH AND SAFETY

All repairs and services should be carried out by a qualified engineer, usinig the correct tools and procedures to carry out the repair. VACGEN are not liable for any errors within the assembly guides which may cause inconsistencies during repair.

The Goods, especially chemicals, may be dangerous if not properly used or stored and the appropriate precautions taken. The Customer accordingly agrees that it shall take all such steps as are reasonably practicable or usual to eliminate or reduce any risk to health and/or safety to which use of the Goods may give rise and acknowledges that where the Goods are manufactured to a design supplied by the Customer, the Company will not undertake any research as to the risks to health and/or safety which may arise from use or storage of the Goods. Where the Goods are manufactured to a design supplied by the Customer, the Customer shall comply with all the duties which may be implied at law on a designer and/or manufacturer of the Goods.

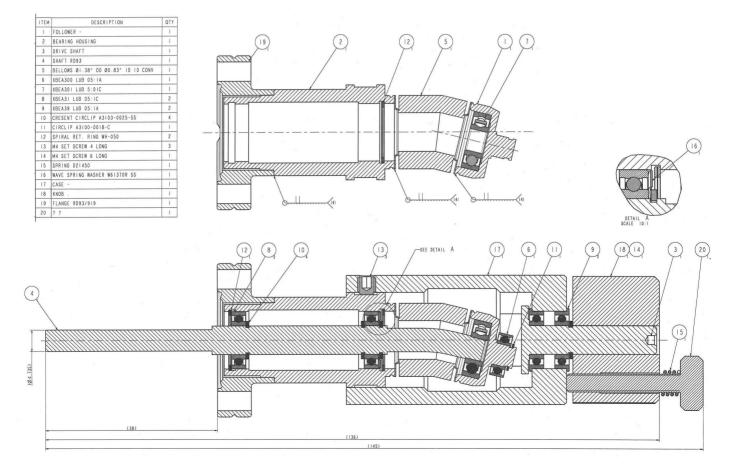
Revision	Date	Comment	Initials
1			
2			
3			

Unit A, Swallow Business Park Diamond Drive, Lower Dicker Hailsham, East Sussex BN27 4EL, UK



RD93 Bellows Change

- 1. Remove grub screw (13)
- 2. Carefully pull bearing housing off the body assembly, noting the shaft is bent.
- 3. Remove clip (12)
- 4. Pull out shaft, taken care as the shaft is bent and the shaft needs to be angled slightly once the first bearing is out of the housing.
- 5. Note that there is a spring washer that sit on the upper bearing that takes up the back lash, do not forget to refit this correctly.



DRAWINGS